

Work Order ID 130565

Monday, March 16, 2015 11:10:51 AM

130565

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Item ID: D350-578-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Bearpaw Installation

Stop ***NS2***

Start Date: 3/16/2015 Start Qty: 3.00

3

Cust Item ID:

Required Date: 3/16/2015 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Packaging	0.00							
180									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-578-011 Location: <u>C13</u>								
									DAS 06 9-89
									APR 10 2015
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							
Quality Control									MLJ 1504-13 MF 15-4-10

Picklist Print

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Work Order ID: 130565

130565

Parent Item: D350-578-011

D350-578-011

Parent Item Name: Bearpaw Installation

Start Date: 3/16/2015

Required Date: 3/16/2015

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A New Issue 07-01-02 JLM
IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2182B		Manufactured	No			160	f	296.9680	2.5	8			
D2182B <i>N/A</i> <i>15.532</i> DAS 26 9-89 Seal(\$Per Foot)													

<i>D1012-1 x 6</i> DAS 46 9-89 <i>Reol</i>													
<u>Location</u> <u>Loc Qty</u> <u>Loc Code</u> ST411 296.968 115189 21.5 <i>128976</i> 275.468 <i>B131213</i> <i>8</i>													

Cut qty 6 at 5.00" long													
D2274		Manufactured	No			160	Each	96.0000	12	36			

D2274 <i>N/A</i> DAS 46 9-89 Radius Block <i>D3601-1 - B1240910</i>													
<u>Location</u> <u>Loc Qty</u> <u>Loc Code</u> FG 12 86855 12 ST006 84 129934 84 <i>8</i>													

D2529 DAS 46 9-89 Washer													
D2529		Manufactured	No			160	Each	448.0000	12	36			

D2529 DAS 46 9-89 Washer													
<u>Location</u> <u>Loc Qty</u> <u>Loc Code</u> ST007 448 128950 448 <i>30</i>													

MAR 21 2015

DAS 26 9-89

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130565

Parent Item: D350-578-011

D350-578-011

Parent Item Name: Bearpaw Installation

Start Date: 3/16/2015

Required Date: 3/16/2015

Start Qty: 3.00

Required Qty: 3.00

D2438 Manufactured No

160 Each 4.0000 6

D2438
Clamp

DAS
46
9-89

**

18

DAS
26
9-89

Location

Loc Qty

Loc Code

ST542

4

128482

4

4x B119425
12 B119425
6130933
129950

DAS
26
9-89

D2432 Manufactured No

160 Each 1.0000

D2432
Bearpaw 19" X 24"

DAS
46
9-89

**

Location

Loc Qty

Loc Code

PKG

1

127600

1

DAS
26
9-89

AN4-17A Purchased No

160 Each 205.0000 12 36

AN4-17A
Bolt

DAS
46
9-89

**

Location

Loc Qty

Loc Code

ST343

205

M129909

6

M131139

4

M131377

195

m131420-35x
m131800-1x

DAS
26
9-89

NAS1149D0463J Purchased No

160 Each 3,986.000 24 72

NAS1149D0463J
WASHER

DAS
46
9-89

**

Location

Loc Qty

Loc Code

CA

397

M129682

397

GA

162

M129390

162

ST269

3427

M130799

507

M131624

2920

MAR 21 2015
DAS
26
9-89

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Shop Packet Print

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Work Order ID: 130565

130565

Parent Item: D350-578-011

D350-578-011

Parent Item Name: Bearpaw Installation

Start Date: 3/16/2015

Required Date: 3/16/2015

Start Qty: 3.00

Required Qty: 3.00

MS21042L4

Purchased

No

160

Each

2,873.000

12

36

MS21042L4

DAS

46

Locknut

9-89

MAR 21 2015

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

644

m127813

644

ST260a

1140

m130799

56

m131340

1084

ST305

1047

426

426

m128300

8

m128798

4

m130922

97

m131618

512

DAS
26
9-89

DAS
6
9-89

310

APR 10 2015

DAS

46

9-89

32.5 PARTS LIST

32.5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

32.5.2 D350-578-111/-113/-115/-117/-12 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit

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